



**INSTALLATION DATA MANUAL**  
**MODEL 571**  
**PRESSURE TRANSMITTER**

**199 Fire Tower Drive**  
**Tonawanda, NY 14150**  
**Int'l: 1-716-629-3800**  
**Toll Free: 1-800-688-0030**  
**Fax: 1-716-693-9162**  
**www.viatran.com**  
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## COMPANY BACKGROUND

Viatran is an ISO 9001 certified company committed to providing high quality pressure transducers and transmitters. Established more than 40 years ago, Viatran has built its reputation on providing durable and accurate pressure sensing devices. Our products are often specifically specified by integrators and engineering firms for applications ranging from the offshore oil rigs to pump control to tank and well level measurement. Viatran is often called on for custom modifications for applications where standard products are not available.

## CUSTOMER SERVICE

Orders for additional units or accessories can be placed by calling customer service at 800-688-0030 or by fax at 1-716-693-9162. Orders can also be placed by contacting a local representative in your area. To find the nearest representative visit our web site at [www.viatran.com](http://www.viatran.com) and click on rep search.

## PRODUCT OVERVIEW

**MANUAL SCOPE:** Information contained in this document is representative of a standard Model 571. If the product has special requirements or modifications, refer to the permanently marked information on the product and your purchase order for possible alteration to the product's configuration. Failure to verify product configuration before installation may cause permanent product damage and in most cases, void the manufacturer's product warranty. If you are unsure or have questions about your product, please contact your Application Engineer at 1-800-688-0030 for assistance.

Remove and retain all enclosed instruction manuals and performance certificates. These documents provide important information on the product's calibration, operation, safety precautions, recommended maintenance, re-calibration requirements, repair service instructions and warranty information. These documents are updated from time to time as changes to the product occur and should be reviewed at receipt so that proper and safe installation can occur.

**PRODUCT DESCRIPTION AND GENERAL USE:** Viatran's model 571 uses a stainless steel strain gage diaphragm sensor (Inconel X750 & Hastelloy optional). The 571 is designed to measure process pressures in applications compatible with stainless steel. The 571 has a standard output of 4-20 mA. The standard electrical connection are 3' pigtail leads potted in a ½" NPT male conduit connection which can be easily connected inside a conduit connection box. Model 571 has optional FM approvals (non-incendive and intrinsically safe) available. Viatran provides many standard options including alternate connectors to custom fit your unit. The 571 is specially designed to withstand harsh environments.

## BASIC OPERATION & INTERNAL CALIBRATION CIRCUIT

*Note: The casting of the module has raised numbers at the adjustment screw positions. Those numbers reflect the following functions:*

- Screw 1: Top Left, Coarse Zero Pot (CCW - Lower, CW - Raise)
  - Screw 2: Top Right, Fine Zero Pot (CCW - Lower, CW - Raise)
  - Screw 3: Lower Left, Internal Cal. Activation Pot (12 or 6 o'clock position – Disengage; 3 o'clock position - Engage)
  - Screw 4: Lower Right, Span Adjustment Pot (CCW - Lower, CW - Raise)
1. Outside of using the calibration circuit or the availability of a metrology lab for obtaining a pressure (Full Scale) reading, no object should be used to physically move the sensor. The diaphragm can be damaged.
  2. Once proper connections and power are applied, the unit should begin to function.
  3. Check the zero (4.00 mA) with the performance certificate to verify condition. If it is out of specification from the performance certificate, use the coarse and fine zero adjustment screws to obtain the proper reading.
  4. With no pressure applied, engage the calibration circuit by slowly rotating the calibration screw until the current output rises to about 7.20 mA's (for a standard calibrated range). Check the reading with the performance certificate. If the reading is off, adjust the span screw to raise or lower the reading – return the calibration circuit to the original position.
  5. When making zero and/or span adjustments, there may be some interaction between the readings – repeat adjustments if needed.
  6. Always return the calibration screw to off or full CCW position before installing the transmitter into the application. *Note: This is a common reason for incorrect start-up readings. The calibration circuit must be deactivated for the product to perform properly.*
  7. Once the product has been tested and functionality verified, the power and meter connections may be removed and the product reconnected to the instrumentation loop.

## NON-STANDARD RANGE (NSR) CALIBRATION

Definition NSR: A non-standard range is a customer request to provide alternate scaled readings. Through the use of a single transmitter, numerous pressure ranges can be set-up. Depending upon the model, the transmitter can be scaled down to any pressure range, from three times to five times the original range. Only NSR requests for ranges less than the sensor rated range are recommended and in most cases possible. The NSR is possible due to the ability of the adjustment screws to alter where the zero and span will fall. Refer to the below example for field NSR calibration.

### NSR EXAMPLE

You have Viatran's Model 571 with a standard range of 0 to 300 PSI. You would like to set an NSR of 0 to 150 PSI. Refer to the Performance Certificate and obtain the following:

Zero = 0 PSI = 4.00 mA  
Full Scale = 300 PSI = 20.00 mA  
Cal Value = 90.04 PSI = 8.81 mA

In order to recalibrate the transmitter, you must determine the cal reading in mA's at the NSR range. This is done by calculating what the cal output should be at the NSR range. For the example listed, the standard calibration value is set to represent 90.04 PSI. Once internally set, the calibration (Cal) will always represent this pressure.

Use the formula: Cal mA's = [(16 x Standard Cal Pressure) / desired range] + 4

Substitute Actual Numbers: Cal mA's = [(16 x 90.04) / 150] + 4

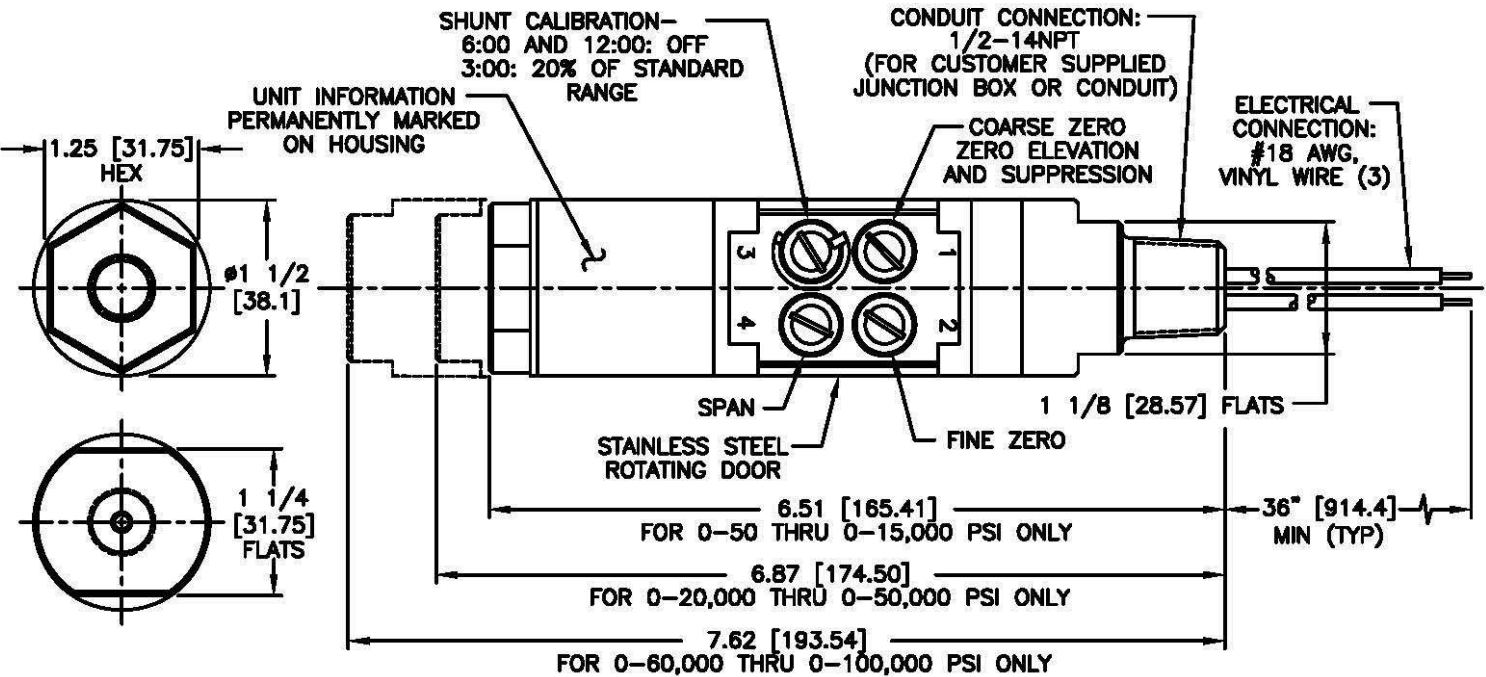
Cal mA's = (1440.64 / 150) + 4  
Cal mA's = 9.604 + 4  
Cal mA's = 13.604 mA's

The zero would be set for 4.00 mA's, and the calibration circuit will read (after adjusting span) 13.604 mA's when activated. This would provide a new NSR range for the unit of 4-20 mA's over 0-150 PSI.

# INSTALLATION DATA - VIATRAN MODEL 571

Note: The drawing below is for informational purposes only and is not to scale.

All dimensions are nominal, in inches and for reference purposes only.



## Sensor Construction and Wetted Materials:

50 -15K PSI:

Bonded Foil Strain Gage - 15-5 PH SST

20K - 100K PSI:

Tube Design - 13-8 Mo PH SST

## Pressure Connection (Recommended Torque):

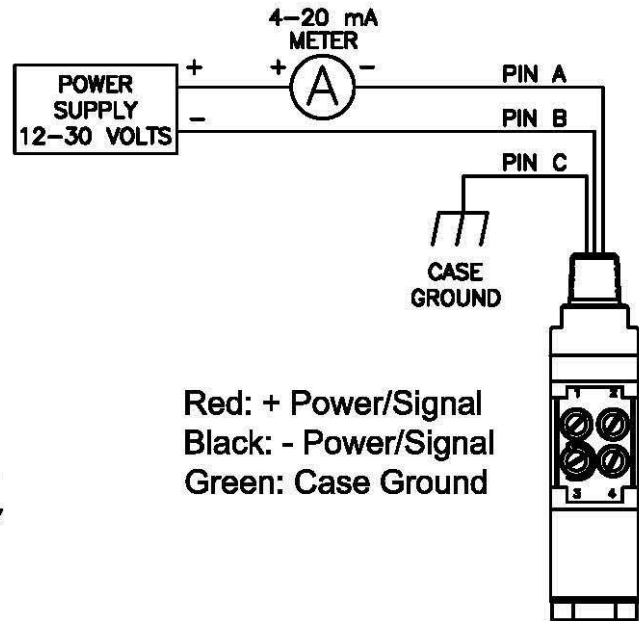
50 - 15K PSI: 1/4" NPT female  
 (about 3 full turns after finger tight)

20K - 50K PSI: AE TYPE F-250-C (25 FT-LBS)

60K - 100K PSI: AE TYPE F-312-C150 (70 FT-LBS)

*Note: If the unit is certified for hazardous locations as Intrinsically Safe, use the enclosed connection diagram. Only the pressure transmitter is considered to have the agency approval safety ratings. If you have purchased a transmitter and isolator/remote seal, they have not been tested as a system for safety certification. The end-user shall be responsible for verifying the system is safe and installed accordingly.*

## CONNECTION DIAGRAMS & WIRING



OPTIONAL APPROVALS

571\_NX(A)\_  
[‘S’ Sealed or ‘A’ Absolute  
format and Standard  
Electrical Connectors]



CSA 03.1000784  
CL I, DIV 1,  
GPS A,B,C,D;  
CL II, DIV 1,  
GPS E,F,G;  
CL III, DIV 1,  
Ex Ia IIC T4, Ta=80°C,  
T5, Ta=40°C  
Type 4 Encl.  
Per drawing CD0627  
Dual Seal

571\_NX(B)\_  
[‘G’ Gage format  
or Alternate  
Electrical Connector]



CSA 03.1000784  
CL I, DIV 1,  
GPS A,B,C,D;  
Ex Ia IIC T4, Ta=80°C,  
T5, Ta=40°C  
Per drawing CD0627

571\_NJ\_



571\_TW\_(A)  
[For Standard, ZL, ZU Only]



TC RU C-US.BH02.B.00653/18  
0Ex Ia IIC Ga X  
T4: -20°C < Ta < 80°C  
T5: -20°C < Ta < 40°C  
1Ex d IIC Gb X  
T6: -20°C < Ta < 40°C  
2Ex nA IIC Gc X  
T4: -20°C < Ta < 80°C  
METROLOGY CERT:  
OC.C.30C001.A No 73774

571\_TW\_(B)  
[For all product except as  
noted in 571\_TW\_(A)]



TC RU C-US.BH02.B.00653/18  
0Ex Ia IIC Ga X  
T4: -20°C < Ta < 80°C  
T5: -20°C < Ta < 40°C  
2Ex nA IIC Gc X  
T4: -20°C < Ta < 80°C  
METROLOGY CERT:  
OC.C.30C001.A No 73774

571\_ME\_



CERTIFIED EXPLOSION  
PROOF FOR  
CL I, DIV 1,  
GPS A,B,C,D;  
CL II, DIV 1,  
GPS E,F,G;  
CL III  
HAZ. LOC.  
Type 4 Encl.  
Dual Seal

571\_NY(A)\_

[All product ≥300 PSIS/A]



APPROVED  
EXPLOSION PROOF FOR USE  
IN CL I, DIV 1, GPS A,B,C,D  
CL II/III, DIV 1, GPS E,F,G  
CL I, ZN 1, AEx d IIC  
T5 at Ta=88°C NEMA 4X  
HAZ. LOC.  
Factory Sealed, Conduit Seal not Required  
DUAL SEAL  
for Process Temps -40°F to 300°F

571\_NY(B)\_

[All product (All Ranges) PSIG/PSN/TB option]



APPROVED  
EXPLOSION PROOF FOR USE  
IN CL I, DIV 1, GPS A,B,C,D  
CL II/III, DIV 1, GPS E,F,G  
T5 at Ta=88°C NEMA 4X  
HAZ. LOC.  
Factory Sealed, Conduit Seal not Required  
DUAL SEAL  
for Process Temps -40°F to 300°F

571\_NY(C)\_

[All product <300 PSIS/A]



APPROVED  
EXPLOSION PROOF FOR USE  
IN CL I, DIV 1, GPS A,B,C,D  
CL II/III, DIV 1, GPS E,F,G  
CL I, ZN 1, AEx d IIC  
T5 at Ta=88°C NEMA 4X  
HAZ. LOC.  
Factory Sealed, Conduit Seal not Required

571\_NZ(A)\_

[All product except as  
noted in labels 571NZ(B-D)]



APPROVED  
NONINCENDIVE FOR USE IN  
CL I, DIV 2, GPS A,B,C,D,  
CL II, DIV 2, GPS F,G  
CL III  
CL I, ZN 2, GPS IIC  
T4, Ta=80°C, T5, Ta=40°C  
NEMA/TYP E 4X, HAZ. LOC.  
DUAL SEAL  
for Process Temps -40°F to 300°F

571\_NZ(B)\_

[‘G’ Gage format  
and/or TB option]



APPROVED  
NONINCENDIVE FOR USE IN  
CL I, DIV 2, GPS A,B,C,D  
CL I, ZN 2, GP IIC  
T4, Ta=80°C, T5, Ta=40°C HAZ. LOC.  
DUAL SEAL  
for Process Temps -40°F to 300°F

571\_NZ(C)\_

[All product <300 PSIA/S/V]



APPROVED  
NONINCENDIVE FOR USE IN  
CL I, II & III, DIV 2,  
GPS A,B,C,D,F,G  
CL I, ZN 2, GP IIC  
T4, Ta=80°C, T5, Ta=40°C  
NEMA/TYP E 4X, HAZ. LOC.

571\_NZ(D)\_

[ZU option only]



APPROVED  
NONINCENDIVE FOR USE IN  
CL I, DIV 2, GPS A,B,C,D  
CL I, ZN 2, GP IIC  
T4, Ta=80°C, T5, Ta=40°C HAZ. LOC.

571\_TF(A)\_

[All product except as  
noted in labels 571TF(B-D)]



APPROVED  
INT. SAFE FOR USE IN  
CL I,II,III, DIV 1, GPS A,B,C,D,E,F,G  
CL I, ZN 0, AEx Ia IIC T4, Ta=80°C,  
T5, Ta=40°C NEMA/TYP E 4X, HAZ. LOC.  
INSTALL PER CD0633  
DUAL SEAL for Process Temps -40°F to 300°F

571\_TF(B)\_

[‘G’ Gage format  
and/or TB option]



APPROVED  
INT. SAFE FOR USE IN  
CL I, DIV 1, GPS A,B,C,D,  
CL I, ZN 0, AEx Ia IIC T4, Ta=80°C,  
T5, Ta=40°C HAZ. LOC.  
INSTALL PER CD0633  
DUAL SEAL for Process Temps -40°F to 300°F

571\_TF(C)\_

[All product ≤299 PSIA/S/V]



APPROVED  
INT. SAFE FOR USE IN  
CL I,II,III, DIV 1, GPS A,B,C,D,E,F,G  
CL I, ZN 0, AEx Ia IIC T4, Ta=80°C,  
T5, Ta=40°C NEMA/TYP E 4X, HAZ. LOC.  
INSTALL PER CD0633

571\_TF(D)\_

[All alternate  
electrical connections]



APPROVED  
INT. SAFE FOR USE IN  
CL I, DIV 1, GPS A,B,C,D,  
CL I, ZN 0, AEx Ia IIC T4, Ta=80°C,  
T5, Ta=40°C HAZ. LOC.  
INSTALL PER CD0633

571\_NG\_

[For ‘S’ Sealed format  
and ‘A’ Absolute only]



Ex db IIC T6...T4 Gb  
T8...T4: -20°C<Ta<60°C  
PRESAFE 16 ATEX 8250X



2460

571\_NK(A)\_

[For < 1 Meter Wire]



Ex Ia IIC Ga  
T3: -20°C<Ta<88°C  
T4: -20°C<Ta<75°C  
T5: -20°C<Ta<40°C  
Ui=28V, Ii=100mA  
Li=1.2uH Ci=14nF  
Pi≤1W

LCIE 03 ATEX 6373 X



2460

571\_NK(B)\_

[For 100 Meter Wire]



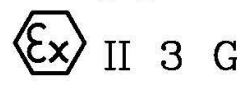
Ex Ia IIC Ga  
T3: -20°C<Ta<88°C  
T4: -20°C<Ta<75°C  
T5: -20°C<Ta<40°C  
Ui=28V, Ii=100mA  
Li=101.2uH Ci=34nF  
Pi≤1W

LCIE 03 ATEX 6373 X



2460

571\_TK\_

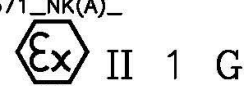


Ex nA IIC T4 Gc  
(-20°C<Ta<80°C)  
PRESAFE 16 ATEX 8251X



2460

571 CATEGORY III PED  
& 571\_NK(A)\_



2460  
Ex Ia IIC Ga  
T3: -20°C<Ta<88°C  
T4: -20°C<Ta<75°C  
T5: -20°C<Ta<40°C  
Ui=28V, Ii=100mA  
Li=1.2uH Ci=14nF  
Pi≤1W

LCIE 03 ATEX 6373 X



0496

### **HANDLING REQUIREMENTS AND CAUTIONS**

1. All electrical & pressure connections should be compatible with the model specifications as outlined.
2. The product's internal electrical circuitry is DC isolated from case ground. It is recommended that the case ground wire be connected to earth ground at the cable termination, as this is an integral part of the internal surge protection and noise immunity features.
3. At no time should an object be pressed against the sensing area to deflect the sensor (to test or simulate pressure), as on some models permanent damage to the sensing diaphragm may occur.
4. When shipped in quantities, units should be packaged individually to eliminate possible damage.
5. Once unit is installed, it should not be removed while pressure is being applied.

### **MECHANICAL INSTALLATION**

The model 571 is mounted in a 1/4" NPT(F) threaded process connection. The unit may be mounted directly to the process fitting in any orientation with negligible positioning error. To mount the unit, thread the pressure fitting onto the proper NPT fitting. The unit must be tightened until a seal is formed. Teflon tape, on the fitting, is recommended to help form a seal.

### **ELECTRICAL CONNECTIONS**

The standard wiring of your Viatran pressure transmitter is outlined on page 3. If your unit was ordered with an alternate connector or special wiring refer to the wiring information permanently marked on your unit. The 571 transmitter can be powered by a DC power supply ranging from 12 to 40 volts. With a 4-20 mA device the required input voltage can be computed by using formula  $y=50x-450$ . In the formula, y represents the load and x represents the voltage.

### **TECHNICAL SUPPORT**

Technical assistance is available Monday-Friday 8:00 AM to 5:00 PM (Eastern) from our knowledgeable factory personnel to answer any of your application or installation questions. Our toll free number is 1-800-688-0030. Questions or additional documentation can also be requested via e-mail at [solutions@viatran.com](mailto:solutions@viatran.com).

### **MAINTENANCE AND REPAIR**

All Viatran transmitters have been designed to function free from routine or scheduled maintenance. Simple cleaning of the pressure sensor on an as needed basis will provide many years of satisfactory performance. Protecting the product from continued exposure to moisture or fluids at the electrical connection will eliminate premature internal failure of the product. Generally, any time the product is removed from service, the pressure sensor should be flushed with a stainless steel compatible cleaner to prevent media buildup. During the cleaning process only a soft, lint-free cloth is recommended. Never use a coarse or stiff bristle brush to clean media from the diaphragm surface.

It is suggested that the calibration be verified on a usage dependent schedule. If the product is in continuous service 7 days a week, then calibration verification may be necessary every 6 to 8 months. If the product is in a lab test environment, a more lenient verification schedule would be appropriate. In all instances the performance of the product will depend on the individual application or process in which it is installed. More continuous usage would require a shorter period between calibration verification and product maintenance.

If a product is perceived to be exhibiting problems, it can be returned to Viatran for analysis and/or repair. It is suggested that only Viatran personnel attempt repair of the product. Any damage resulting from customer disassembly would result in a loss of coverage under the warranty policy. Older products returned for repair are updated to current specifications unless the repair cost would outweigh the cost of a new replacement model. Products returned for repair should include information on the person to contact for repair quote approval, the individual to contact if Viatran's technical staff requires additional information during analysis, and a brief description of the problem associated with the product's failure.

### **REPAIR INSTRUCTIONS**

Viatran's Transmitters are designed to be easily repaired and recalibrated if necessary. If a failure occurs, the transmitter should be returned to the factory for inspection and testing. Please contact the Customer Support Department at 1-800-688-0030, for a return authorization number and/or a repair cost estimate. A nominal inspection fee is charged on all units returned to the factory which are not subsequently repaired.

### **WARRANTY**

Viatran Corporation warrants that its products shall be free from defective workmanship and/or material for a period of twelve (12) months from the date of shipment, provided that Viatran's obligation hereunder shall be limited to correcting any defective workmanship and/or replacing any defective material f.o.b. factory. No allowance will be made for any expense incurred for correcting any defective workmanship and/or material without written consent by Viatran. This warranty is in lieu of all other warranties expressed or implied.

**SPECIAL CONDITIONS FOR USE**

<b>Certificate</b>	<b>Type</b>	<b>Special Instruction</b>
Presafe 16 ATEX 8250X	ATEX Flameproof	The pressure transmitters are constructed with permanently connected unterminated conductors and unprotected bushing. The external part of the bushing and the conductors terminated outside the flameproof enclosure shall be protected with one of the types of protection listed in EN 60079-0.
LCIE 03 ATEX 6373 X/03	ATEX Intrinsically Safe	The equipment must only be connected to certified intrinsically safe equipment. This combination must be compatible as regards intrinsic safety use
Presafe 16 ATEX 8251X	ATEX Non Incendive	1) The external part of the bushing and the conductors terminated outside the enclosure shall be protected with one of the types of protection listed in EN 60079-0 and provide a minimum ingress protection rating of IP54. 2) For ambient above 70°C, wiring with an appropriate temperature rating shall be used.
1000784 (LR 34272)	CSA Explosion Proof	Transmitter must be powered by an approved SELV source, in accordance with CSA standard C22.2 No.1010.1, Annex H
1000784 (LR 34272)	CSA Intrinsically Safe	Connect per installation drawing. Transmitter must be powered by an approved SELV source, in accordance with CSA standard C22.2 No.1010.1, Annex H

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