

HAMMER UNION PRESSURE TRANSMITTER / TRANSDUCERS

Models 509 / 709 / 809



FEATURES

- Intrinsically Safe Models available
- 1502 Hammer Union pressure fitting
- Shock and vibration resistant
- Eight gage sensor design
- Pressure up to 20,000 psi (1400 bar)

TYPICAL APPLICATIONS

- Oil Well Drilling and Servicing
 - Cementing
 - Fracturing
 - Acidizing





WELDED DESIGN DILEMA

Users of hammer union pressure transmitters came to Viatran searching for a solution that would resolve the problems they were encountering with "Welded Design" units that were not performing well and were difficult, if not impossible to repair in the field.

VIATRAN'S SOLUTION

Viatran's years of oil field experience helped us with this application. The "X09" series was created to solve zero shift and repair issues that users of welded design hammer union pressure transmitters were having.

Harsh environments require durable transmitters that are protected from the elements while still allowing the end user easy access for minor repairs.

We've learned that welded assemblies require deep weld penetration, creating residual stresses which relieve over time, resulting in zero shift.

Since welded assemblies often cause zero shift over time, Viatran utilized a design with a unique fastening system, requiring no welding.

Along with better stability, the unit is also easily disassembled for minor field repairs.

FINITE ELEMENT ANALYSIS USED

Instability can also come from subtle variations in the Hammer Union fitting and tightening torque. These variances generate point loading of stress on the sensor.

Viatran's product development engineers used Finite Element Analysis (FEA) to determine the most effective distribution of the strain gages to reduce the clamping effect. The resulting eight gage sensor design is unaffected by the orientation or tightness of the nut.

Using FEA, the "X09" Series has also been designed with high overpressure protection, allowing it to withstand the pressure spikes found in oil field applications.

OUR COMMITTMENT TO QUALITY

The "X09" series design will perform and maintain on site durability in the most severe applications.

To satisfy your unique application requirements, Viatran will also modify our standard products to meet your needs.

Viatran's vision is to be your fastest, easiest and most trusted solution. Call us today to explore the solutions we have to offer.

1.800.688.0030

Your local applications specialist:

Models 509 / 709 / 809

PERFORMANCE	Full Scale Pressure Range	0-5K, 10K, 15K, 20K PSIG (0-350, 700, 1000, 1400 bar)		
	Accuracy (BFSL)(RSS)			
	(Non-Linearity, Hysteresis & Repeatabili	ty)≤ ±0.25% FS0		
Full Scale Output (FSO)	509			
	709			
		30 mVC ±1% FSO at 10 V excitation		
Zero Balance	509			
	709			
	809			
	Long-Term Stability			
	Response Time			
	Temperature Effect on Zero			
	Temperature Effect on Span			
	Compensated Temperature			
	Operating Temperature 509			
	Operating Temperature 709 & 809 Storage Temperature Limits			
ELECTRICAL Supply Voltage		9-30 Vdc (10.5 to 28 Vdc w/approval)		
		9-30 Vdc (10.5 to 28 Vdc w/approval)		
5	809			
Power Supply Regulation Effect (Calibrated at 12 Vdc)	509			
	709			
0 1 10		Output varies with input (calibrated at 10 Vdc)		
Output Signal	509			
	709			
O	809	· · ·		
Current Draw	709			
Load Impedance	809 509			
Load impedance	709			
		350,000 Ohms minimum for <0.1% FSO attenuation		
	Range Calibration Signal			
Calibration Power	509			
Odiibi ation i owei	709			
	809			
		≤±0.2% FS0. The exact signal to pressure correlation is provided		
Circuit Protection		Varistor protected across the input leads for surges above 1000V at		
on out 1 rotoston				
		Varistor protected across the input leads for surges above 34V to		
	Bridge Resistance			
	Insulation Resistance			
		Mates with Bendix P/N PT06E-10-6S or equivalent. See table for pin		
MECHANICAL	Pressure Connections	Male hammer union 2 inch #1502		
	Pressure Cavity Volume	0.4 cubic inches		
		1.67 times the FS or 22.5K PSI (1550 bar) for union #1502, 30K PS(2068 for union #2002 whichever is less)		
		≥3 times FSPR, limited by union #1502: 22.5K PSI (1550 bar)		
MATERIALS OF CONSTRUCTION	Enclosure Materials	304 stainless steel		
		lnconel 718, heat treated per MR0175-2009		
	Shock Limitation			
	Weight			
	Identification			
	Enclosure Classification			

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Models 509 / 709 / 809

Model 509 CERTIFICATIONS (CONSULT FACTORY FOR AVAILABLE OPTIONS: FM, CSA, EMC, PED, EAC Ex)

USA Intrinsically Safe Class I, Div. 1, Groups A-D, Class I, Zone 0 AEx ia IIC T4 at Ta 80°C, T5 at Ta= 40°C. Haz. Loc. Install per CD0641 Canada Intrinsically Safe Class I, Div. 1, Groups A-D, Class I, Zone 0 Ex ia IIC T4 at Ta=80°C, T5 at Ta= 40°C. Haz. Loc. Install per CD0640

Europe Intrinsically Safe II 1 G Ex ia IIC Ga T4 at -20° C \leq Ta \leq 80°C T5 at -20° C Ta \leq 40°C Haz. Loc. Install per CD0639

ATEX Directive 2014/34/EU

EMC Directive 2014/30/EU EN 61326-1:2013

PED Directive 2014/68/EU

Russia Intrinsically Safe 0Ex ia IIC Ga , T4: $-20^{\circ}\text{C} \le \text{Ta} \le +80^{\circ}\text{C}$, T5: $-20^{\circ}\text{C} \le \text{Ta} \le +40^{\circ}\text{C}$

Russian Metrology Certificate

Model 709 CERTIFICATIONS (CONSULT FACTORY FOR AVAILABLE OPTIONS: FM, CSA, EMC, PED, EAC Ex)

USA Intrinsically Safe Class I., Div. 1, Groups A-D, Haz. Loc. Install per CD0641

Canada Intrinsically Safe Class I, Div. 1Groups A-D, ,Class I, Zone 0 Ex ia IIC T4 at Ta = 80 T5 at Ta = 40°C. Haz. Loc. Install per CD0640

Europe EMC Directive 2014/30/EU EN 61326-1:2013

PED Directive 2014/68/EU

Russia Intrinsically Safe 0Ex ia IIC Ga , T4: $-20^{\circ}\text{C} \le \text{Ta} \le +80^{\circ}\text{C}$, T5: $-20^{\circ}\text{C} \le \text{Ta} \le +40^{\circ}\text{C}$

Russian Metrology Certificate

Model 809 CERTIFICATIONS (CONSULT FACTORY FOR AVAILABLE OPTIONS: EMC, PED)

EMC Directive 2014/30/EU EN 61326-1:2013

PED Directive 2014/68/EU

OPTIONS

DH	Special range
EA	Special calibration run
FA	Russian Metrology Certificate
NJ	CE label
NX	CSA Intrinsic Safety label (509 & 709 only)
TF	FMIntrinsicSafetylabel(509&709only)
TP	Low cavity volume sensor design
TW	EAC Ex Intrinsic Safety label (509 & 709 only)
ZQ	CG379-C-145-2P (Glenair) electrical connector
ZT	REC-M-10TP-N-04-16 (Jupiter) connector

509

ACCESSORIES Carrying handle

Connector fastener kit Buna-N O-Ring seal Adapter fastener kit Retaining ring tool

STANDARD PIN CONNECTIONS

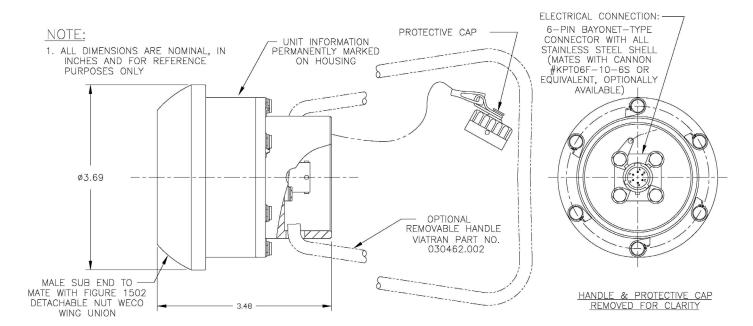
PIN A	+Power/Signal	+Power	+Power
PIN B	-Power/Signal	-Power	-Power
PIN C	No connection	+Signal	+Signal
PIN D	No Connection	-Signal	-Signal
PIN E	+Calibration	Calibration	Calibration
PIN F	-Calibration	Calibration	Calibration

709

809

Some models are provided with customer specified wiring. Consult Viatran for exact wiring connections.

DIMENSIONAL DATA



INSTALLATION NOTES:

